



DuraLine 801

Crystalline waterproofing

PRODUCT DESCRIPTION

DuraLine 801 is a cementitious, ready-mixed, in-depth waterproofer. DuraLine 801 is based on grey Portland cement.

- In-depth waterproofing and protection slurry
- Permanent Active
- Applied to pressure or non-pressure concrete face
- Approved for drinking water structures
- Grey

PRIMARY APPLICATIONS

- Substrate: Concrete
- Active or passive waterproofing and protection against water and moisture
- Foundations, slabs, retaining walls, construction joints, sewage, treatment plants, swimming pools, backfilled structural elements etc
- Drinking water structures

FEATURES & BENEFITS

It consists of grey Portland cement, specially treated quartz sand and a compound of active chemicals. When DuraLine 801 is applied to a concrete surface the active chemicals combine with the free lime and moisture present in the capillary tract, to form insoluble crystalline complexes. These crystals block the capillaries and minor shrinkage cracks in the concrete to prevent any further water ingress (even under pressure). However, the DuraLine 801 layer will still allow the passage of water vapour through the structure (i.e. the concrete will still be able to "breathe").

In addition, to waterproofing the structure against sea water, in wastewater, aggressive ground water and certain chemical solutions. DuraLine 801 is tested for use in contact drinking water.

PACKAGING

25kg PE-lined paper bag

TECHNICAL INFORMATION

Appearance	Grey Powder
Workability at 20 °C [min]	approx. 30
Setting time at 20 °C [h]	1-2

All data are averages of several tests under laboratory conditions. In practice, climatic variations such as temperature, humidity, and porosity of substrate may affect these values.

SHELF LIFE

When stored in a dry place in unopened, undamaged original packaging, shelf life is 12 months.

DIRECTIONS FOR USE

Surface Preparation: The substrate to be treated must be sound and even, open pored, roughened and surface free from voids, large cracks or ridges. Any adhesion reducing substances like bitumen, oil, grease, remains of paint or laitance must be removed by suitable means.

Water leaks must be stopped e.g. with DuraLine 801. Thoroughly moisten the substrate, it must be damp but not wet at the time of application. Any surface water on horizontal surfaces must be removed.

Mixing: Mix by volume 5 parts of DuraLine 801 with approx. 2 parts of tap water (25 kg + approx. 7-8.5 litres) in a clean container for at least 3 minutes to a lump-free, homogeneous consistency of thick oil paint. Use a mechanical mixer.

Application: DuraLine 801 is applied with brush, suitable spray equipment or by dry sprinkling.

Brush application: Ensure that all cavities in the substrate are filled. Crosswise application: vertically bottom-up, then horizontally.

Spray application: DuraLine 801 can be applied with a suitable fine mortar spraying device. For maximum spray pattern it should be possible to adjust volume of product as well as air pressure and volume. The nozzle diameter is approx. 4mm. The first layer of DuraLine 801 is applied in circular motion with the spray nozzle held at a 90° angle to the substrate. The final layer can be left as a spray finish or treated to a specified finish.

Apply subsequent coat whilst previous coat is still damp at the surface. The waiting time before applying the following coat depends on local climate conditions such as humidity, temperature, etc. The previous coat must not be damaged during application of the following coat. To maintain the workability of the material do not add water, simply re-stir the mixture.

APPLICATIONS

Dry sprinkle and power trowel application: The concrete is poured, vibrated and screeded as usual. When the concrete to be treated starts to reach initial set, the specified amount of DuraLine 801 is dry-distributed by hand using a sieve (mesh size of 1 mm) or suitable spreader on to the concrete surface. The powder is then trowelled into the substrate until coverage is uniform and the specific finish is achieved.

Do not apply at temperatures below +5 °C or to a frozen substrate.



CURING

Keep damp for at least 5 days and provide suitable protection against extreme weather conditions (e.g. sun, wind, frost) while setting. The freshly treated surface should be protected from rain for a minimum period of 24 h. In closed spaces and deep pits, suitable air circulation should be provided for 24 hours following the DuraLine 801 treatment.

BACKFILING

Backfilling can be carried out 3 days after completion of the Vandex treatment.

PLASTERING/COATING

Surfaces treated with DuraLine 801 products which are to be coated or painted should be left to cure for at least 28 days. At the end of the curing period, prior to the application of coatings or paints, the surfaces should be saturated with water and neutralised with diluted hydrochloric acid (1:8 / approx. 3.5%). Observe precautionary measures! Following this, the area must be thoroughly rinsed with water.

When a plaster or render finish is required on top of a DuraLine 801 treatment it is essential to apply a rough cast of sand and cement on the final Vandex coat while it is still tacky. On hardened DuraLine 801 surfaces apply an appropriate bonding agent before rendering. Coatings on top of a Vandex treatment have to be alkali resistant. Decorative coatings applied on the passive water pressure side are recommended to be water vapour permeable.

BACKFILING

Backfilling can be carried out 3 days after completion of the DuraLine 801 treatment.

FILLING OF WATER RETAINING STRUCTURES

Filling can take place when the surface treatment has hardened sufficiently, usually not less than 14 days after application. However, if earlier filling is specifically required, filling may be considered after not less than 7 days, provided the surface is thoroughly checked for hardness. A careful cleaning and disinfection prior to the first operation is essential. Observe national laws and regulations.

HEALTH & SAFETY PRECAUTIONS

The Technical and Safety Data Sheets must be read and understood before use.

The use of suitable face mask is recommended along with, cement resistant gloves and goggles is advised.

CONDITIONS OF USE AND DISCLAIMER

The information contained in this TDS is given in good faith based upon our current knowledge and does not imply warranty, express or implied. The information is provided and the product is sold on the basis the product is used for its intended purpose and is used in a proper workmanlike manner in accordance with the instruction of the TDS in suitable and safe working conditions. Under no circumstances will the Company be liable for loss, consequential or otherwise, arising from the use of the product.

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CONSUMPTIONS

STRUCTURAL ELEMENT	TYPED OF IMPACT	TYPE OF APPLICATION	CONSUMPTION
Concrete Slab	Positive or Negative Water Pressure	Dry Sprinkle, Brush, or Spray	1.2 kg/m ²
Concrete Slab	Moisture / No Water Pressure	Brush or Spray in 1 Coat	0.8 kg/m ²
Concrete Walls	Positive or Negative Water Pressure	Brush or Spray in 2 Coats	1.5 kg/m ²
Construction Joints (Horizontal and/or Vertical)	Water Pressure	Brush in 1 Coat	1.5 kg/m ²